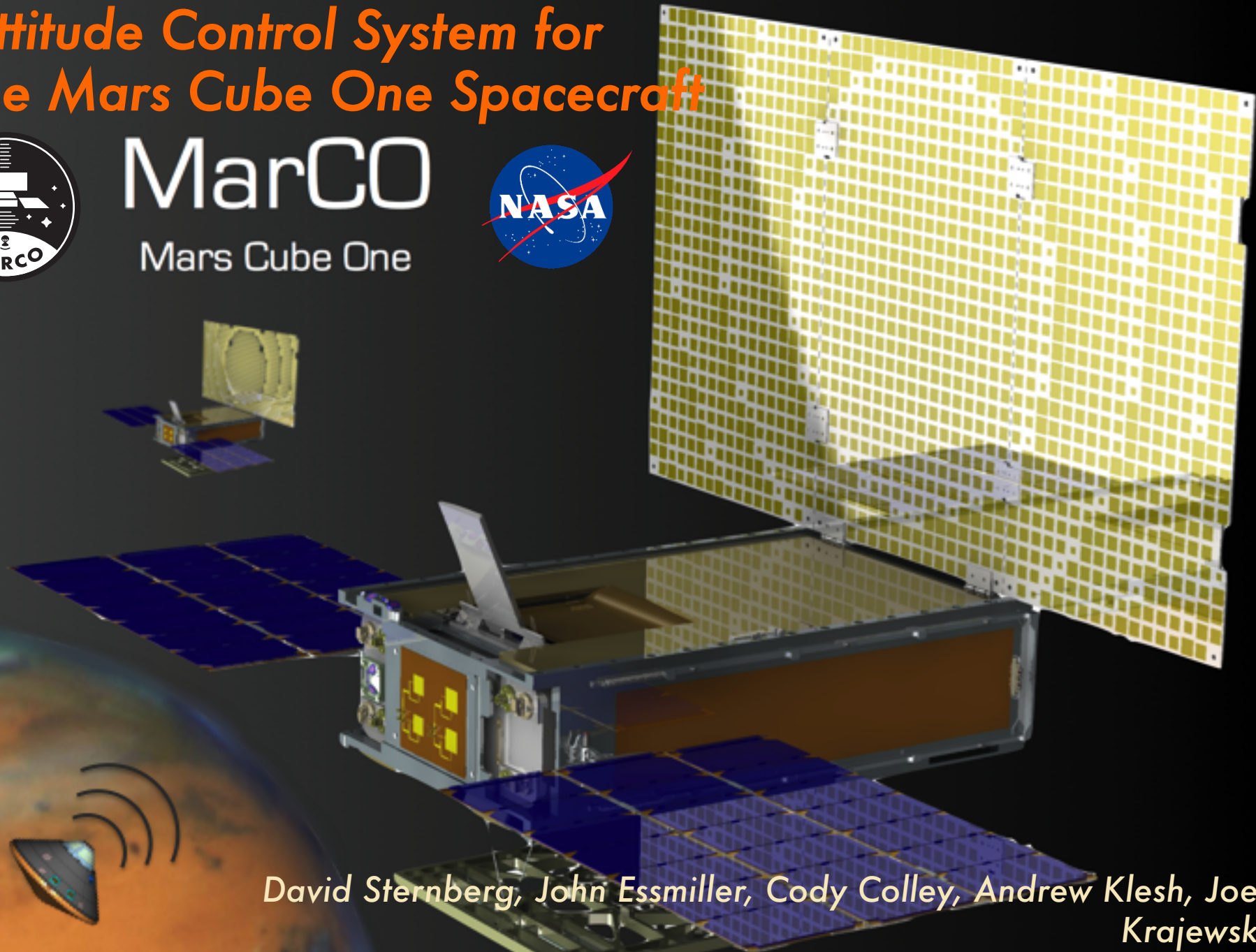
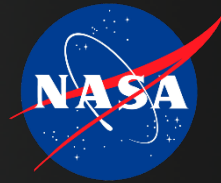


# Attitude Control System for the Mars Cube One Spacecraft



MarCO  
Mars Cube One



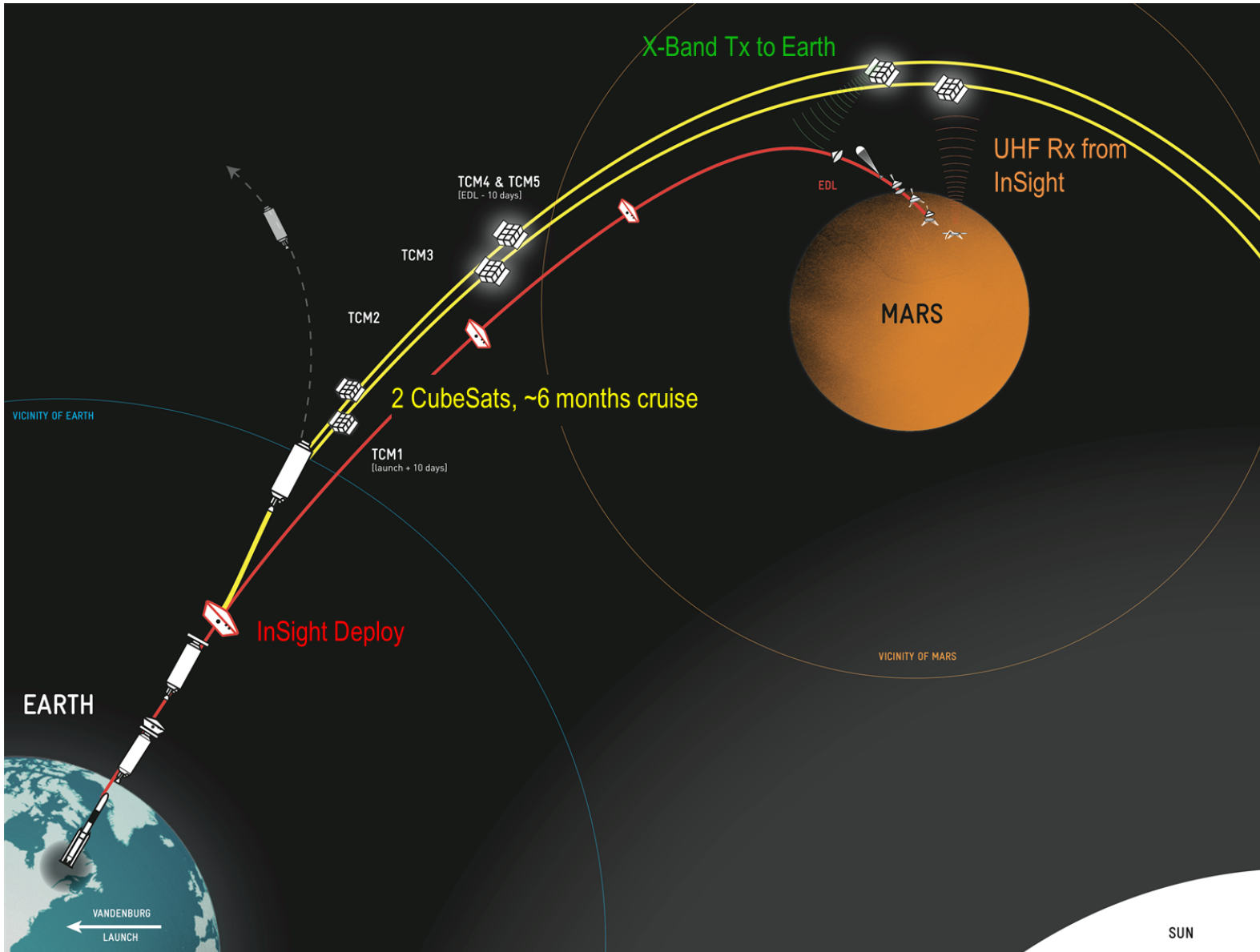
David Sternberg, John Essmiller, Cody Colley, Andrew Klesh, Joel  
Krajewski

Jet Propulsion Laboratory, California Institute of Technology



- ✧ MarCO Mission Summary
- ✧ Spacecraft Overview
- ✧ Attitude Control System Design
- ✧ Propulsion System Design
- ✧ Ground Testbed Overview
- ✧ Test Data
  - Sun pointing
  - Tipoff control
- ✧ Flight Data
  - Initial contact
  - Trajectory correction maneuver

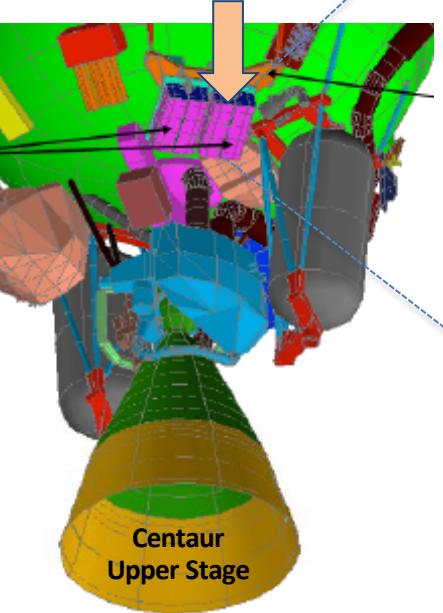
# MarCO Mission Summary



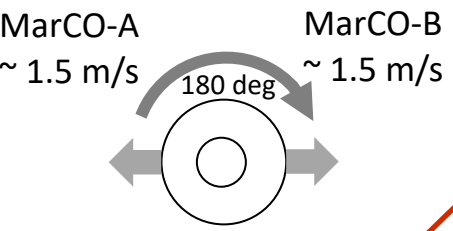
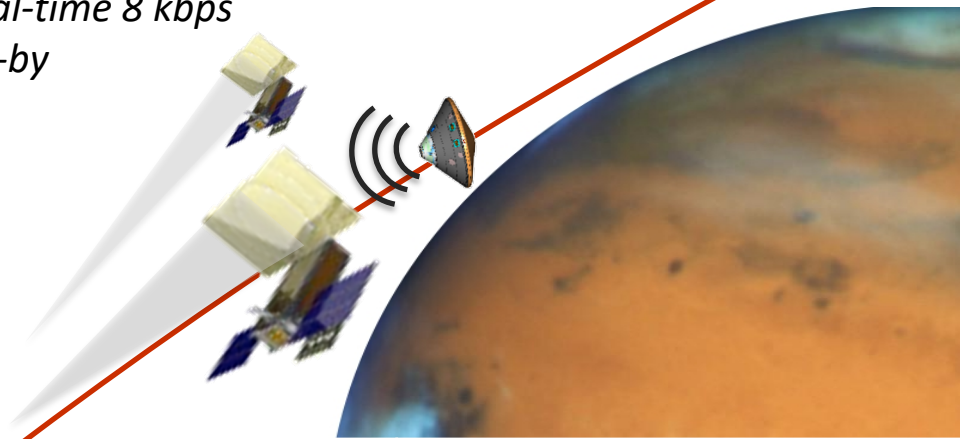


# MarCO Mission Summary

1) Deploy MarCO-A & -B  
from Tyvak Dispensers  
(Twins for redundancy)



3) EDL Relay Demo  
Real-time 8 kbps  
Fly-by

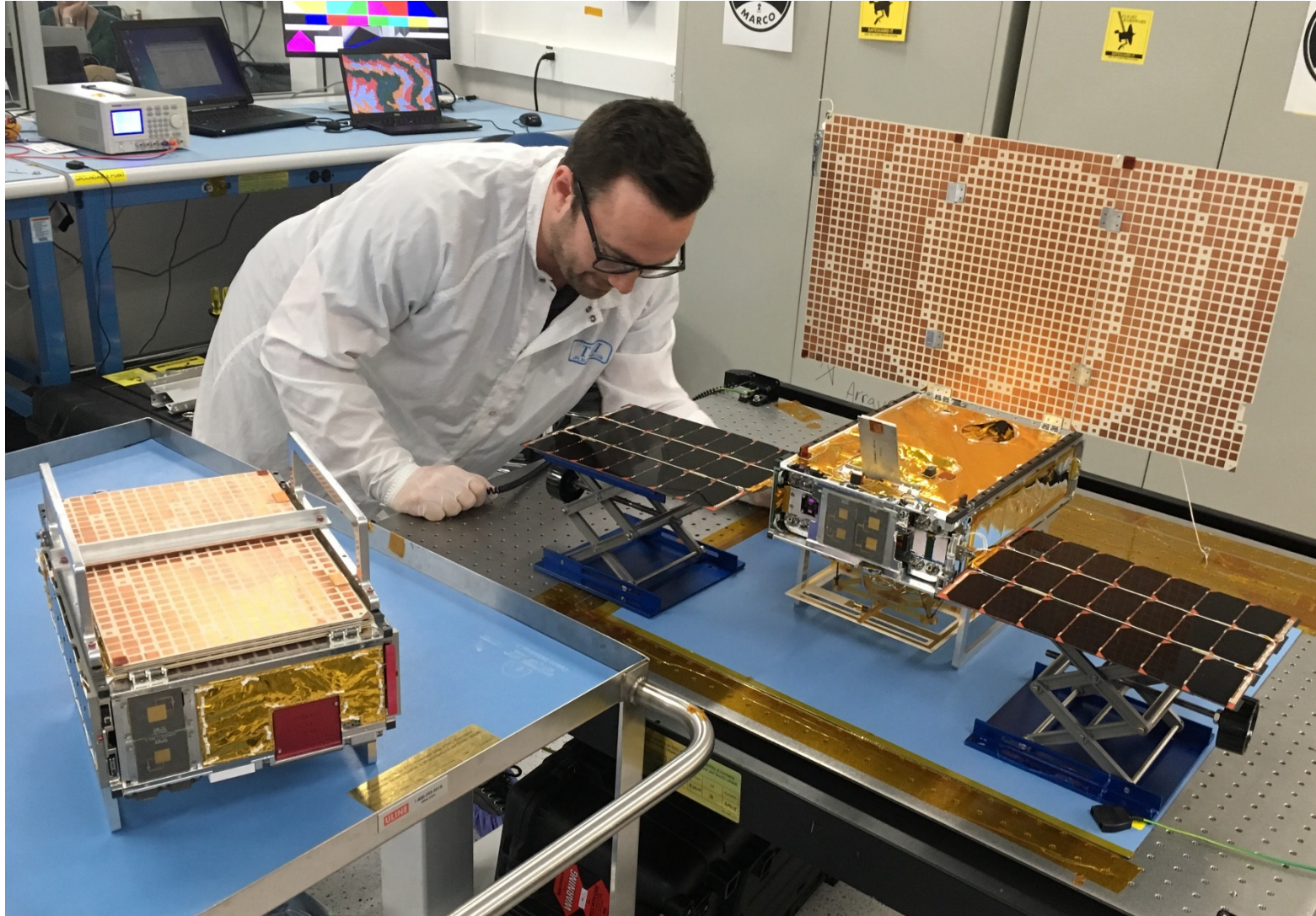


2) Early Cruise Tech Demo  
Of Telecom and TCM  
Technologies



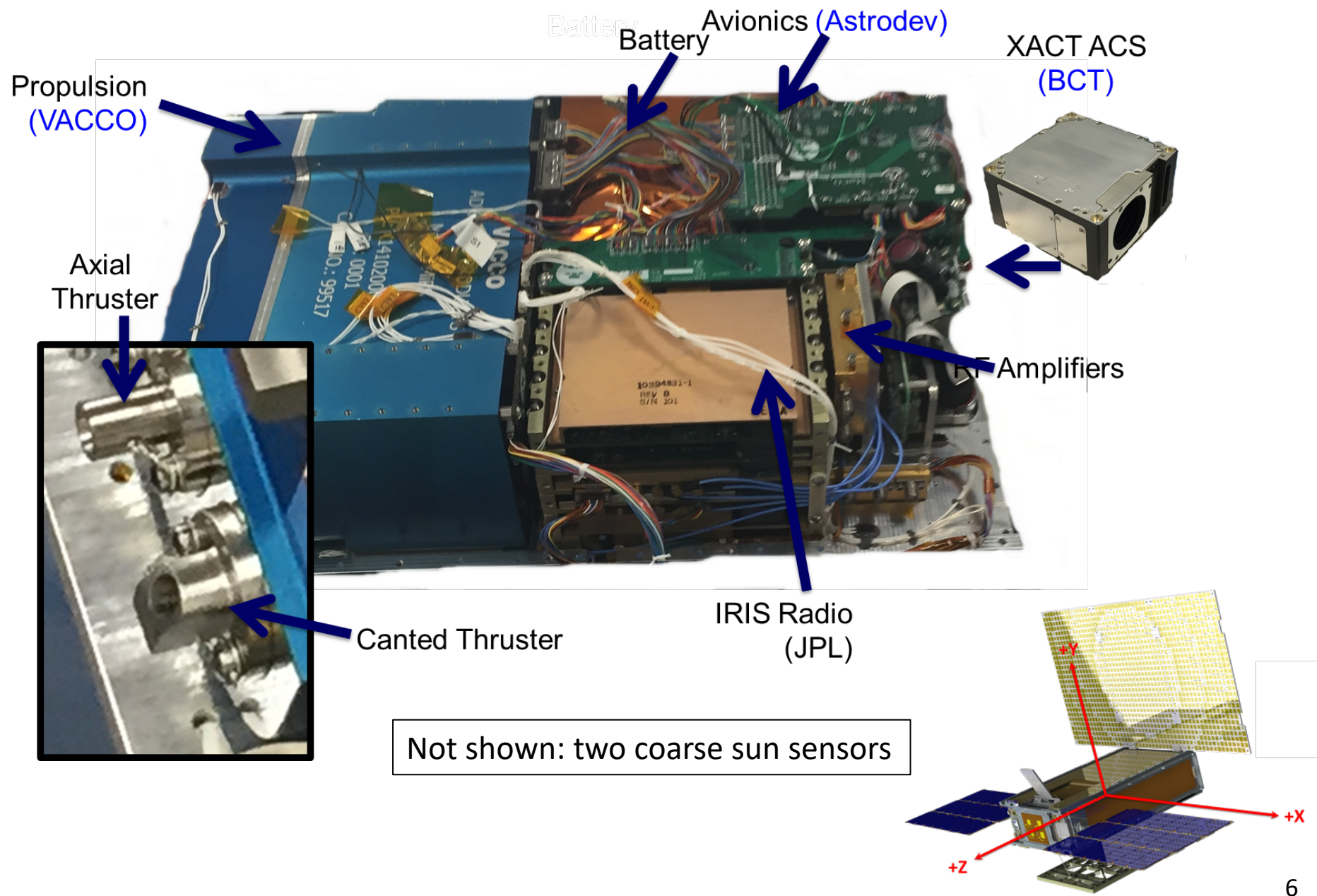
Technology	Mission Objectives
<i>Threshold</i>	
Miniaturized deep space radio (IRIS)	Successful uplink and downlink at multiple data rates + ranging
Flat Panel Antenna	Receipt of telemetry at 8kbps
TCMs on a Cubesat	Execution of TCM 1
<i>Baseline</i>	
Cubesat in deep space	Viable operations beyond Earth orbit
Relay	Bent-pipe during Insight EDL







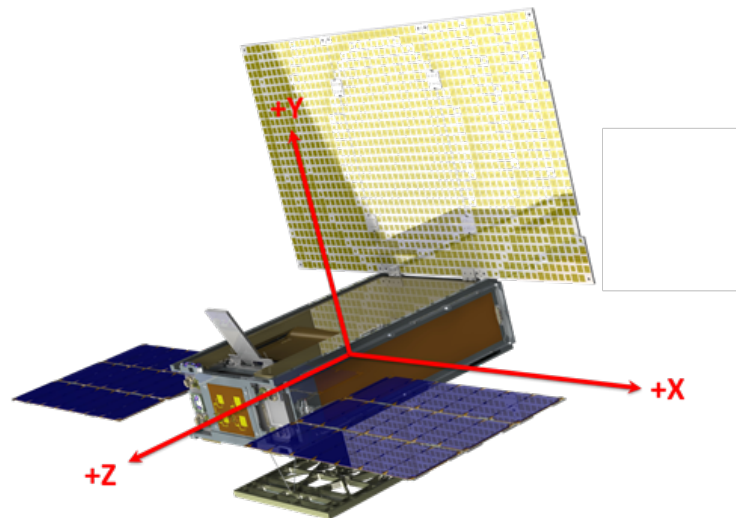
# MarCO Internal Components Overview





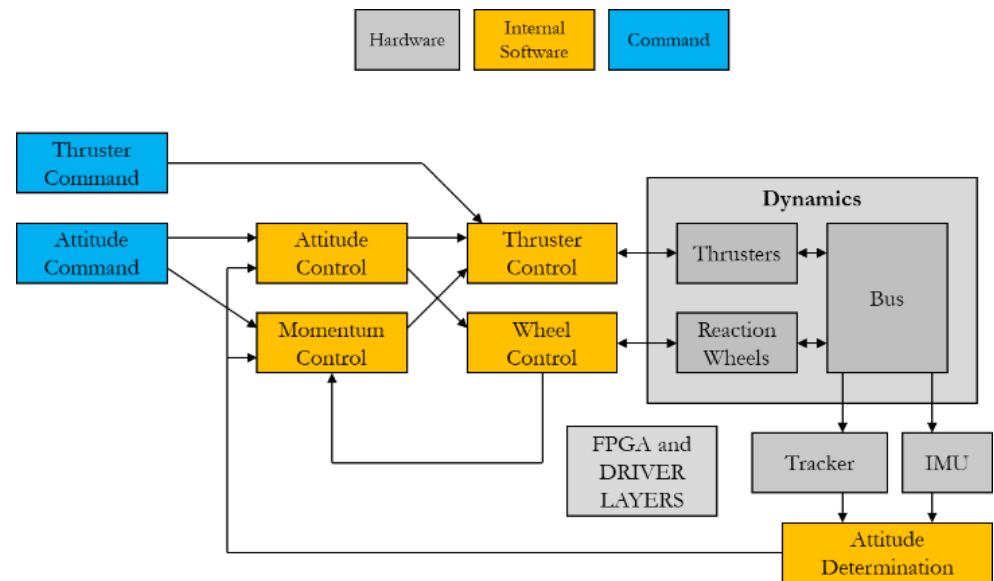
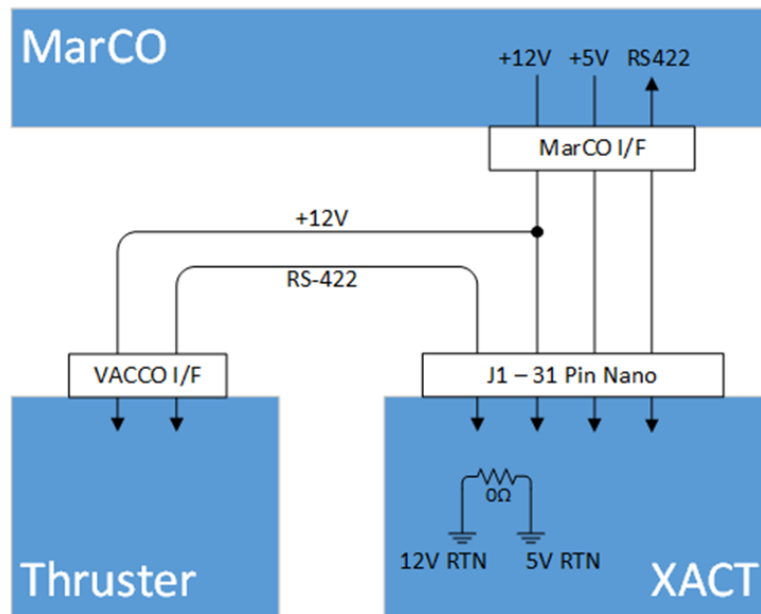
# Key MarCO Body Vectors

Name	Vector	Use
TCM Delta-V Thrust Direction	$[0, 0, -1]$	Trajectory correction
Radiator Normal	$[0, -1, 0]$	Thermal management
Star Tracker Boresight	$[0, \sin(10^\circ), -\cos(10^\circ)]$	Attitude determination, $10^\circ \times 12^\circ$ FOV, 1024x1280 px
Solar Array Normal	$[0, 1, 0]$	Power generation, thermal management
High Gain Antenna Boresight	$[0, \sin(22.7^\circ), \cos(22.7^\circ)]$	High-rate communications with the DSN
Medium Gain Antenna Boresight	$[0, \sin(22.7^\circ), \cos(22.7^\circ)]$	Medium-rate communications with the DSN
Low Gain Antenna Boresight	$[0, 0, -1]$	Low-rate communications with the DSN
UHF Antenna Boresight	$[0, -1, 0]$	UHF relay
Narrow Angle Camera Boresight	$[0, -1, 0]$	Public relations, $3.4^\circ$ half-angle FOV
Wide Angle Camera Boresight	$[0, \sin(62^\circ), \cos(62^\circ)]$	HGA deployment verification, $77^\circ$ half-angle FOV



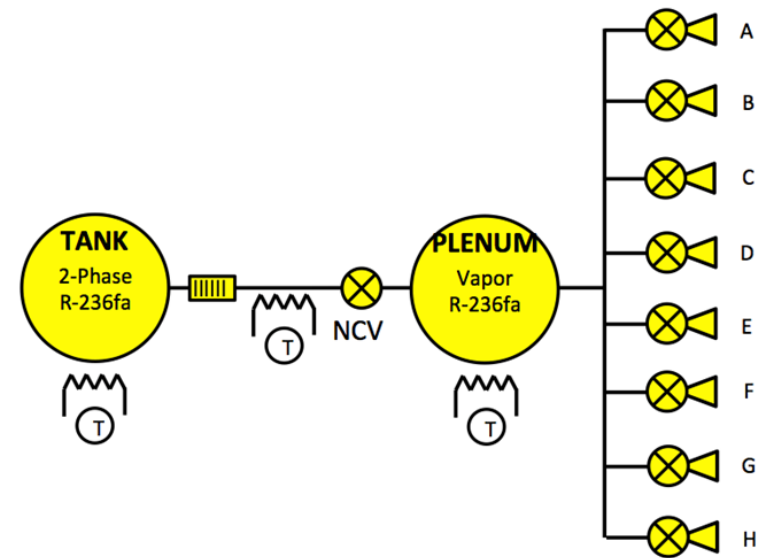
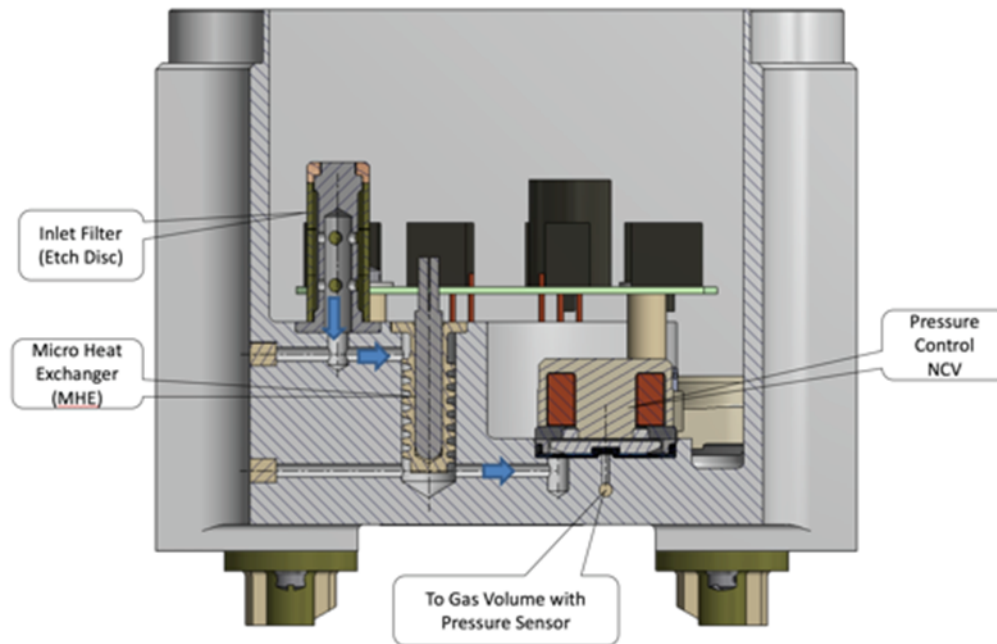
# ACS/Prop Interface and Interaction

- ✧ All commands to propulsion system pass through the XACT
  - Ground commands for XACT's autonomous management of thrusters or for direct thruster actuation
  - Onboard ACS Manager (ACSM) prevents multiple ACS commands from being sent at once and reduces complexity of larger command sequences by acting on flag toggling





# Propulsion System Overview



Delta V Budget [m/s]

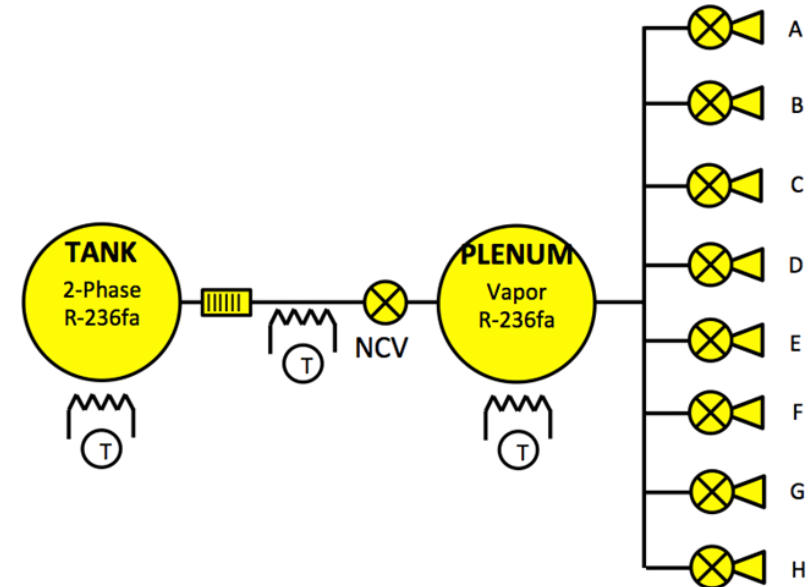
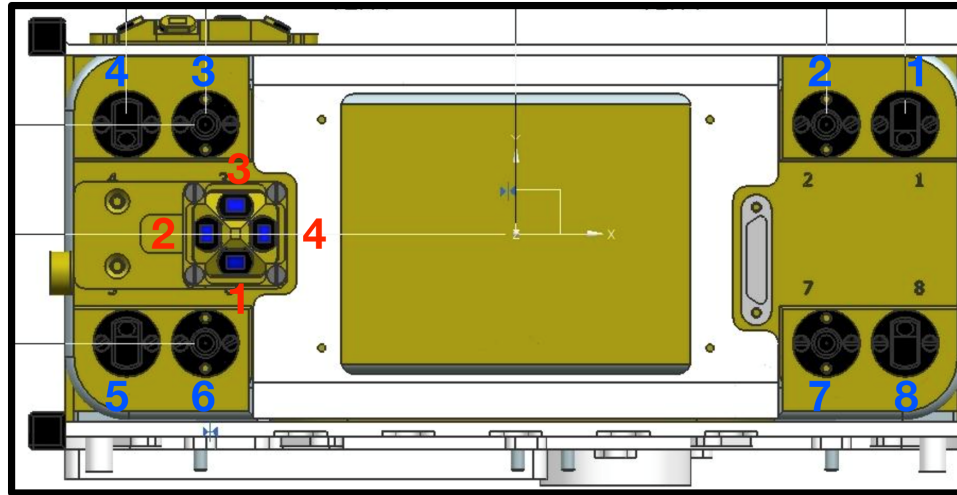
	TCM1	TCM2	TCM3	TCM4	TCM5	Total
Worst-Case Estimate	22.70	8.40	2.40	0.42	0.11	
Sum						34.03
Systems Margin						5.97
Total Capacity						40.00

Propellant Mass Budget

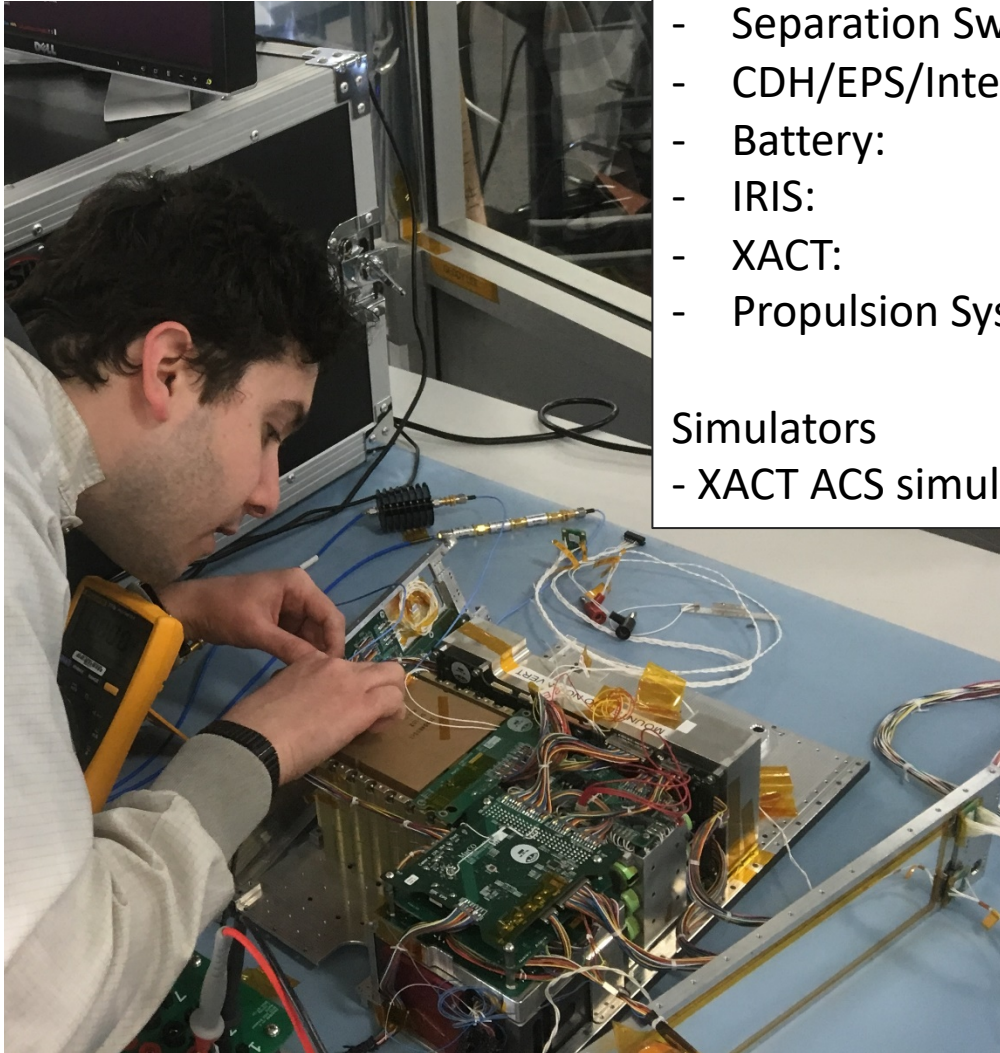
Disturbance Torques	Propellant Mass [g]
Momentum Management	150
Detumbling	50
Reaction Control Margin	100
Reaction Control Total	300
Delta-V Propellant Need	1200
Delta-V Margin	370
Unusable Propellant	30
Total Propellant	1900

# TCM and RCS Thrusters

## CSS2 DIODE NUMBERING & THRUSTER VALVE NUMBERING



- TCM thrusters are inner four thrusters (2, 3, 6, 7) provide axial force through off-pulsing
- RCS thrusters are used to correct for attitude excursions during DeltaV-mode firings
- DeltaV maneuvers require actuating the both tank/plenum valve and thruster valves
- DeltaV command requires both a total burn time across all thrusters and a wall-clock bound for the firings – duty cycle value informs the bound so that the specified accumulated burn time is reached before the cutoff

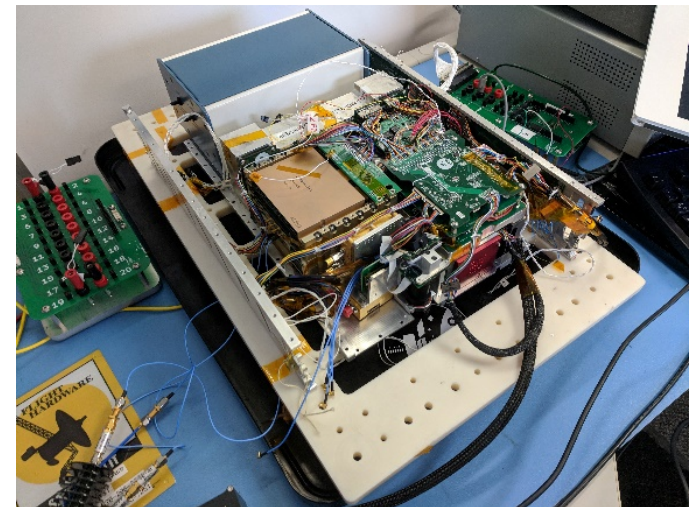


## Comparison to FM:

- |                             |                    |
|-----------------------------|--------------------|
| - Separation Switch circuit | like FM            |
| - CDH/EPS/Interface Boards: | like FM            |
| - Battery:                  | like FM            |
| - IRIS:                     | like FM1           |
| - XACT:                     | like FM, but 1 CSS |
| - Propulsion System         | electronics only   |

## Simulators

- XACT ACS simulator- Realtime Dynamics Processor ("RDP")

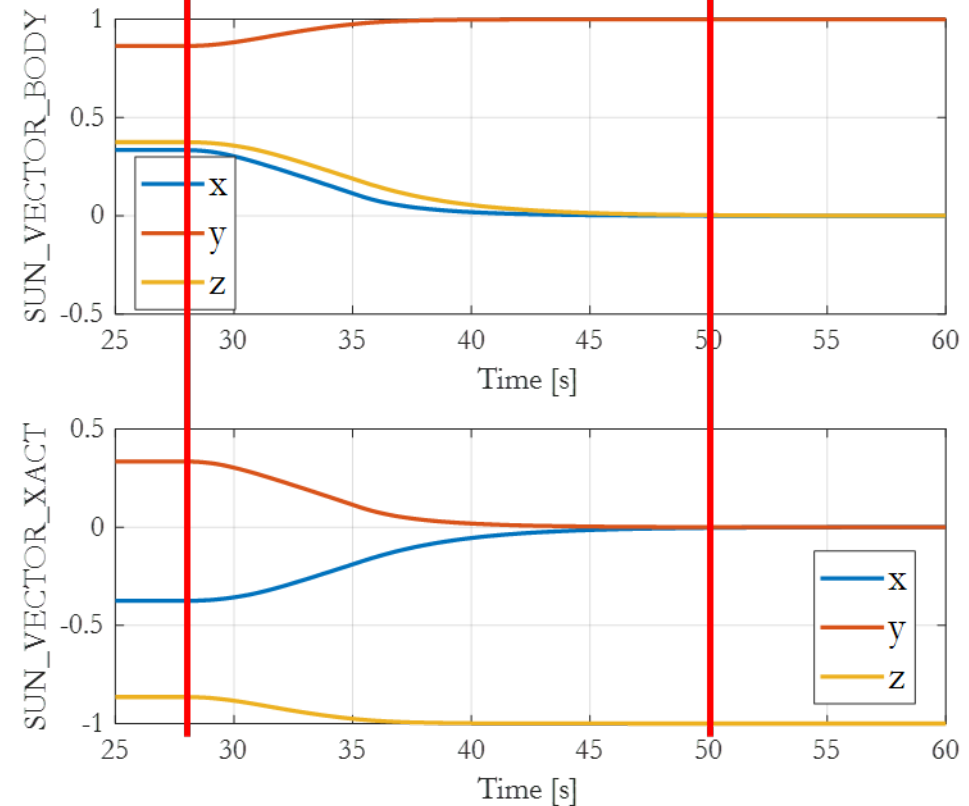


# Ground Testbed Test: Sun Pointing

- ✧ Key safe mode functionality for ACS is to point the spacecraft to the sun to remain power positive
- ✧ RDP simulates the inputs to the sun sensors; SRU active but not included in estimator
- ✧ Base case: static spacecraft that must point to the sun
- ✧ Reaction wheels rotate the spacecraft to be stably sun-pointed within one minute of the command
- ✧ System momentum remained unchanged during the maneuver

Sent GotoSunPoint

On Sun



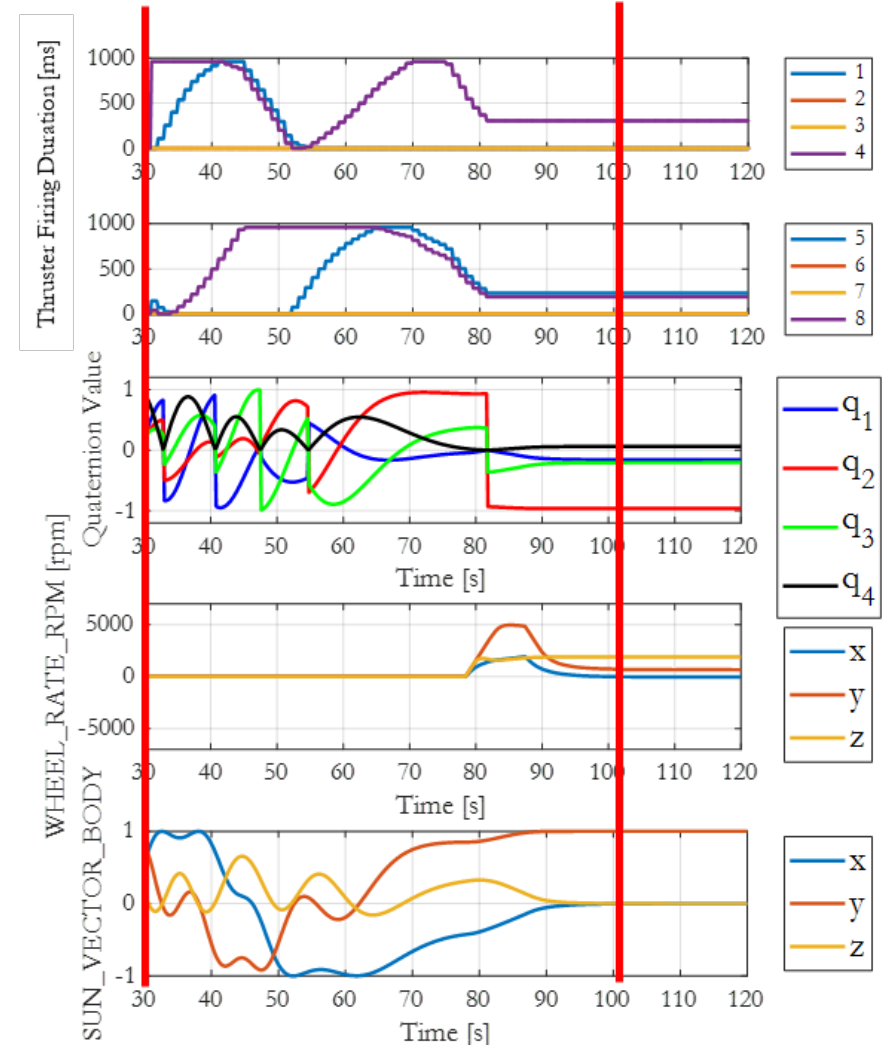


# Ground Testbed Test: Tipoff Control

- ✧ More challenging sun point scenario occurs after deployment when the spacecraft could be tumbling
- ✧ Expected  $<2$  deg/s/axis tipoff rates, so tested robustness to 30 deg/s/axis
  - High rate above momentum storage capacity of reaction wheels
- ✧ Thrusters fire to reduce body rates/system momentum to level at which reaction wheels take over
  - Reaction wheels not powered during thruster firings
- ✧ Achieve stable sun pointing within two minutes of command
- ✧ Serves as basic mission scenario test

Sent GotoSunPoint

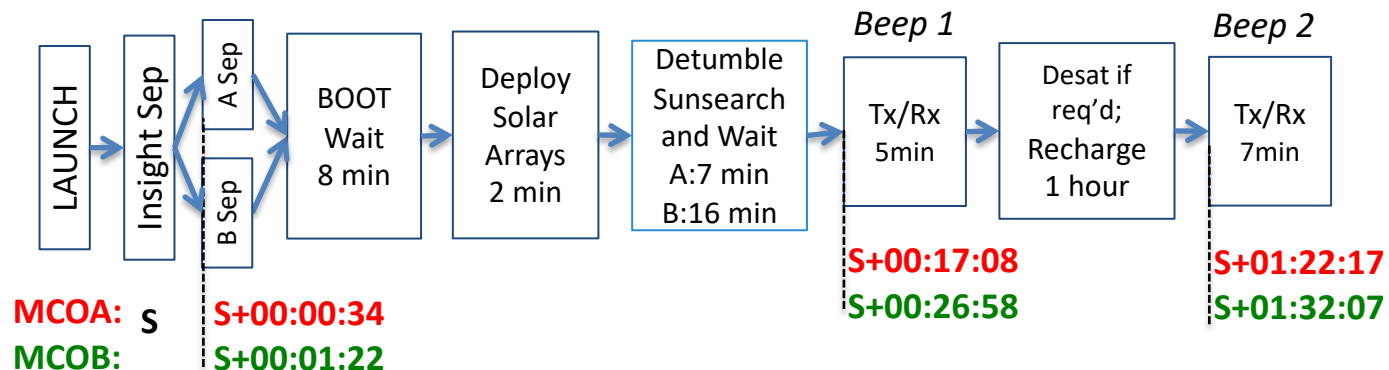
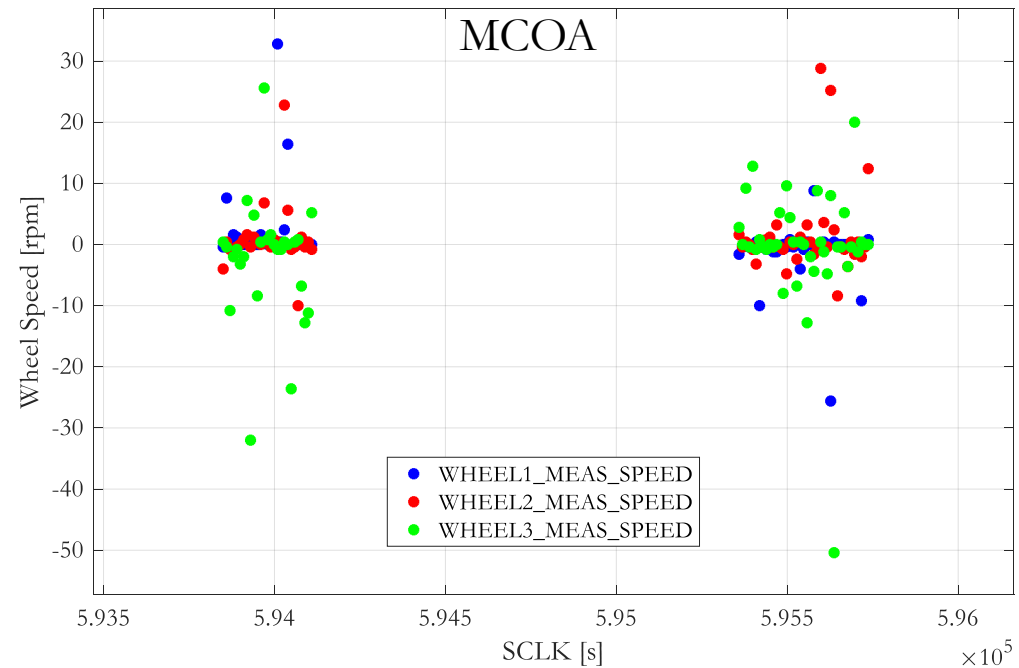
On Sun





# Flight Data: First Telemetry

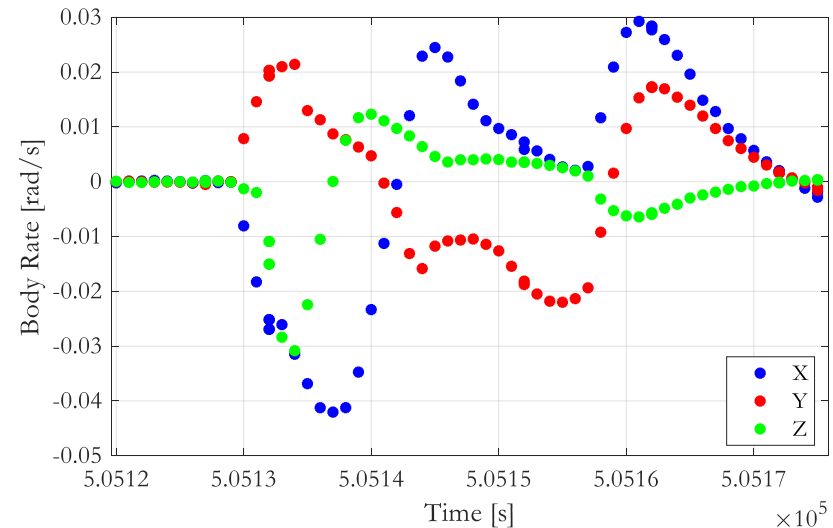
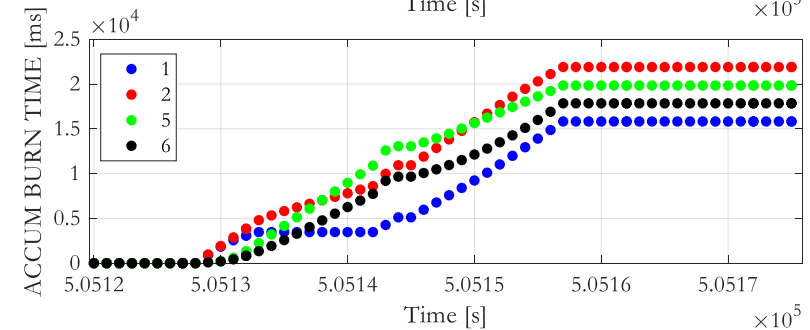
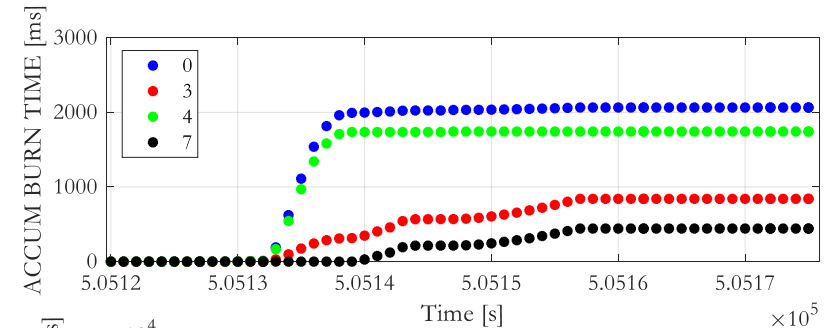
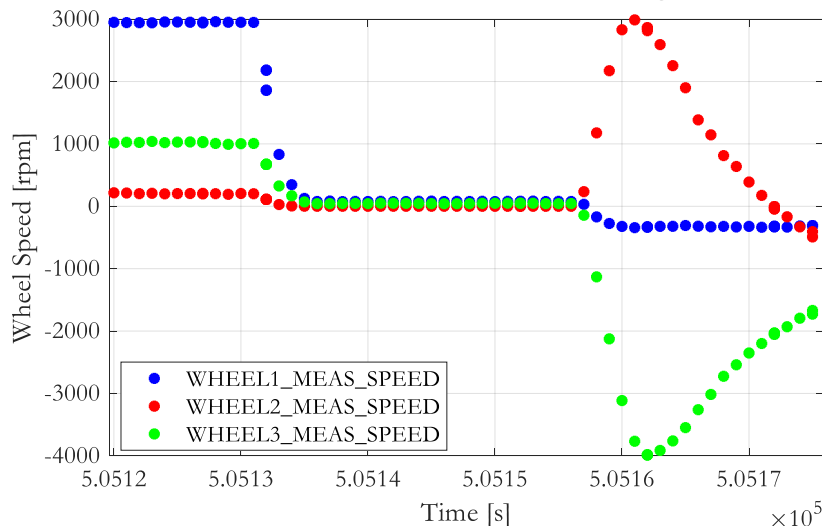
- ✧ First contact with the spacecraft was a pair of “beeps”
- ✧ Receive only (no commands sent) for five and seven minutes, respectively
- ✧ Each beep contained key telemetry to assess health of spacecraft
- ✧ Reaction wheel speeds indicate momentum stored after the desaturation if it was necessary and overall spacecraft attitude stability





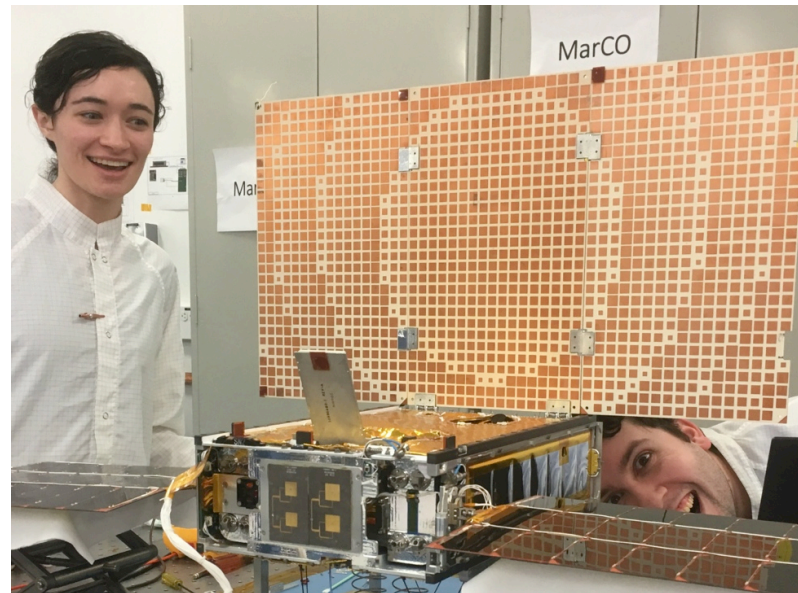
# Flight Data: MCOA TCM2 Cleanup Maneuver

- ✧ TCMs performed in segments, with cleanup maneuvers for fine-tuning
- ✧ Off-pulsing thrusters is required for maintaining desired thrust direction
- ✧ Thruster controller is non-adaptive, so commanded thrust direction accounts for uncertainty in thrust levels and mass properties
- ✧ Spacecraft exhibits characteristic “nod” at start of burn, eventually corrected by reaction wheels at end of firing



# Key Lessons Learned

- ✧ Autonomous reaction wheel desaturations and directly commanded firings do not increment thruster accumulated burn times
- ✧ 2-phase propellant cannot use tank pressure as a metric for remaining fuel load
- ✧ TCM commands must account for controller accuracy to achieve desired pointing
- ✧ SRU can lose tracking lock from high rate slews and initial slew transients, which can lead to premature TCM cutoffs
- ✧ Parameterized fault protection values enable in-flight adjustments to tune spacecraft behaviors



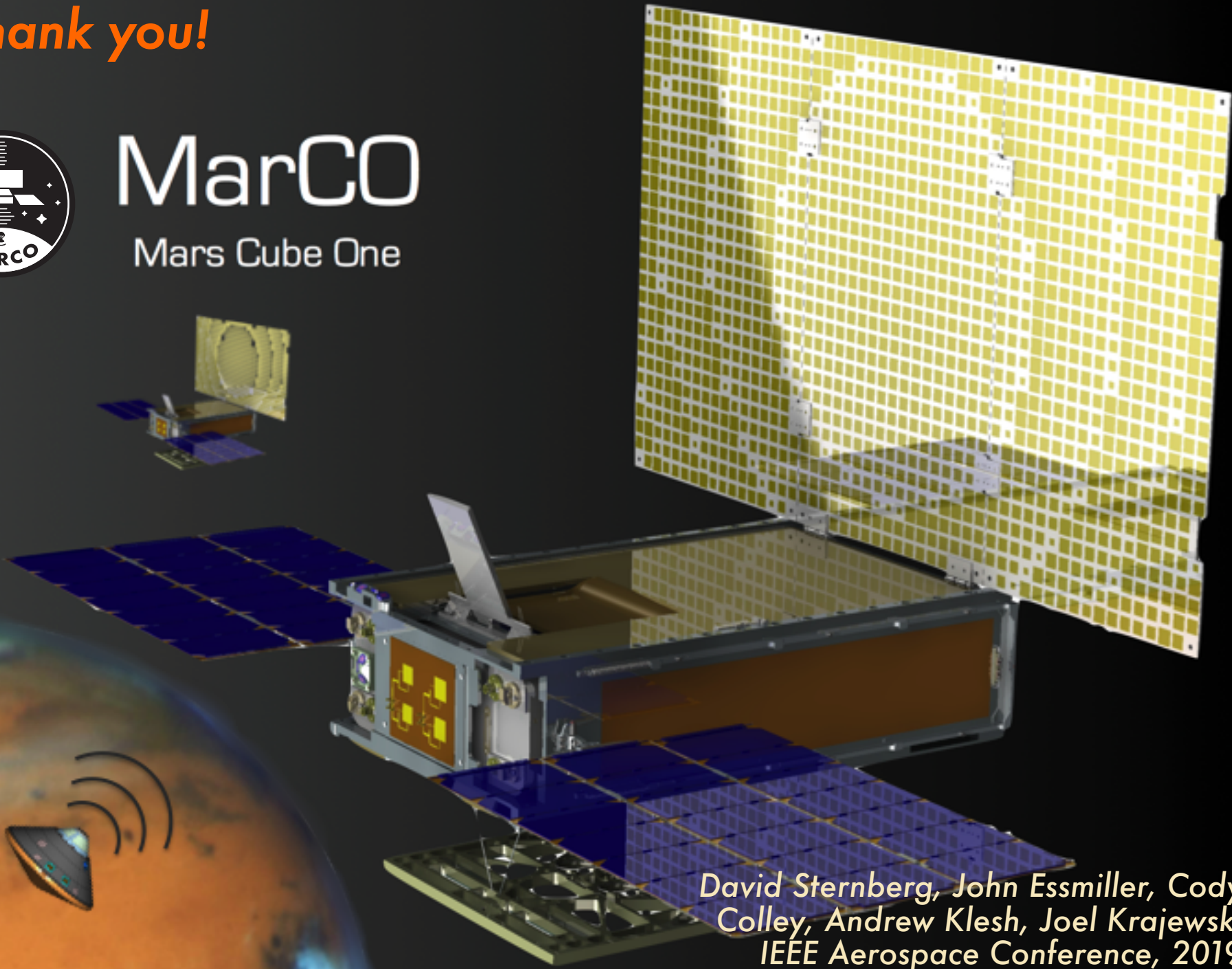


*Thank you!*



# MarCO

Mars Cube One



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IEEE Aerospace Conference, 2019